

UV CURE 60-7156

Flexible UV Curable Adhesive & Potting Compound

DESCRIPTION:

UV Cure 60-7156 is a one- component epoxy that cures with low intensity black light or high intensity UV lamps. UV 60-7156 is water clear and is designed to be used as an adhesive, coating, or encapsulant. This system is moisture and chemical resistant. It's low durometer (flexibility) provides less stress on sensitive electronic components.

UV Cure 60-7156 is a good choice for potting and encapsulating applications due to its ability to deep section cure up to $\frac{3}{4}$ inch. Another unique and important feature is its ability to "dark cure." Once exposed to UV light the UV Cure 60-7156 will continue to cure in the absence of light. This is advantageous when potting or joining substrates with shadow areas. UV Cure 60-7156 may also be heat cured as a secondary cure operation.

UV Cure 60-7156 is not affected by oxygen and will not have a sticky or greasy surface. The surface is flexible, smooth, and glossy when properly cured. UV Cure 7156 bonds to metal, plastic, paper and ceramic.

FEATURES:

- *One component
- *Contains no solvents
- *Low shrinkage
- *Will shadow cure
- *Cure is not inhibited by oxygen
- *Excellent adhesion
- *Good electrical insulation
- *No out gassing
- *Good weathering resistance
- *Low odor

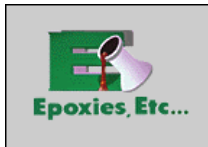
TYPICAL SPECIFICATIONS:

Color	Water clear
Specific gravity, 25°C	1.09
Viscosity, 25°C, cps	600
Solids content, %	100
UV wavelength, optimum	300 nm
Tensile strength, psi	6,200
Operating temperature range, °C	-50 to +200
Moisture Resistance	Excellent
Dielectric Strength, Volts/mil	425
Hardness, Shore A	95

*over

1-800-EPOXIES (376-9437) • 401-946-5564 • Fax: 401-946-5526

21 Starline Way • Cranston, RI 02921 USA
www.epoxies.com • service@epoxies.com



Epoxy, Urethane & Silicone Formulations

CURE SCHEDULE

UV Black light, 40 watt, minutes	15
UV 100 Spot Cure, seconds	2 - 5
UV Cure Conveyor, seconds	2 - 5
Optimum wave length, nm	300

Cure speed is dependent upon the UV light source, thickness of material, distance from the light, and UV transmission of substrates through which the UV light must pass to reach the adhesive.

Cure speed may be increased by warming material or substrate. Cure speed may also be increased by IR or conventional thermal oven after UV exposure.

STORAGE & HANDLING:

Store out of sunlight in original container. Product shelf life under proper storage conditions is at least twelve months at temperatures between 40-60°F. Avoid exposing material to moisture.

AVAILABILITY:

UV Cure 60-7156 is available in 10cc, 30cc and 55cc syringes, Quarts, Gallons, 5 Gallon Pails and 55 Gallon Drums.

HYGIENE & SAFETY:

Low potential for skin and eye irritation or sensitization. See OSHA Material Safety Data Sheet for more details on proper handling and precautions.

IMPORTANT:

The information in this brochure is based on data obtained by our own research and is considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data, the results to be obtained from the use thereof, or that any such use will not infringe any patent. This information is furnished upon the condition that the person receiving it shall make his own tests to determine the suitability thereof for his particular purpose.

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