

20-2365 POLYURETHANE POTTING COMPOUND

DESCRIPTION:

20-2365 is a new low viscosity polyurethane designed for low stress on sensitive components during and after cure. This filled polyurethane resin system is formulated for applications requiring low exotherm, low shrinkage, and excellent electrical properties. 20-2365 has a convenient mix ratio and is ideal for meter mix and dispense equipment. This system is a good choice for potting applications containing surface mount components. It can be cured at room temperature or with mild heat. The flame retardant & thermally conductive version of this product is 20-2366 FR.

FEATURES:

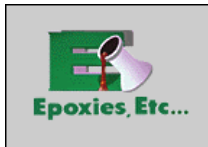
- * Low viscosity
- * Excellent electrical insulation
- * Low shrinkage
- * Low stress on sensitive components
- * Excellent water resistance
- * Thermal shock resistance

TYPICAL SPECIFICATIONS:

Standard Color	Black
Viscosity, CPS	
Part A Polyol	6,000
Part B Isocyanate	150
Mixed	3,000
Specific Gravity, 25°C	
Part A Polyol	1.5
Part B Isocyanate	1.21
Hardness, Shore D	65
Tensile strength, Psi	2,200
Elongation, %	35
Thermal Shock, -65°C to + 130°C	Passes
Linear shrinkage, %	0.5
Linear Thermal Expansion, in/in/°C	16.2 x 10 ⁻⁵
Thermal conductivity, BTU/hr/ft ² /°F/in	3.5
Water Absorption, %	
24 hours immersion	0.074
7 days immersion	0.18
Fungus Resistant	Non – Nutrient
Dielectric constant, 100 HZ	4.3
Dielectric Strength, Volts/mil	540
Volume Resistivity, ohm-cm	2.1 x 10 ¹⁴
Surface Resistivity, ohms	6.0 x 10 ¹⁷
Operating temperature range, °C	-65 to + 135°C

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Epoxy, Urethane & Silicone Formulations

INSTRUCTIONS FOR USE:

- 1) Agitate Part A thoroughly to re-disperse fillers. Some settling during transit or storage is common.
- 2) By weight mix 100 parts 20-2365 Part A to 20 parts Part B. By volume 100 Parts A to 25 Parts B. Avoid using paper cups & wooden stirrers. Use glass or metal containers and stirrers.
- 3) Pour and cure according to one of the following schedules:

A.	25°C	24 hours
B.	60°C	2 hours
C.	100°C	20-30 minutes

STORAGE & HANDLING:

20-2365 should be stored at 65 – 85°F in original tightly sealed containers. If containers are opened and the contents partially used, the material left in the container should be blanketed with dry nitrogen before sealing. Expected shelf life is 12 months in original unopened containers.

20-2365 does not contain TDI or MOCA. It also has a low vapor pressure which greatly reduces the vapor hazard and toxicity associated with other commercially available urethanes.

Please read MSDS before using this or any other chemical.

IMPORTANT:

The information in this brochure is based on data obtained by our own research and is considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data, the results to be obtained from the use thereof, or that any such use will not infringe any patent. This information is furnished upon the condition that the person receiving it shall make his own tests to determine the suitability thereof for his particular purpose.

06/03

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