



UNFILLED LOW DUROMETER CLEAR URETHANE ELASTOMERS

20-2305	Shore A 25
20-2350	Shore A 35
20-2360	Shore A 90

DESCRIPTION:

This two component urethane series are low durometer (25-90 Shore A), potting, casting, and encapsulating compounds. They are unfilled materials engineered to provide excellent hydrolytic stability and low moisture permeability. They have outstanding thermal cycling properties, low glass transition temperatures and low embedment stress to sensitive electronic components.

These unique urethane formulations maintain their integrity over a wide operating temperature range, -40°C to 125°C. The low glass transition temperature of -72°C makes these urethanes ideal for low temperature potting applications.

FEATURES

- *Maintains flexibility at low temperatures
- *Excellent electrical insulation
- *Low stress on sensitive components
- *Unaffected by moisture at high temperatures
- *Thermal cycling stability
- *Chemical resistance
- *Hydrolytic stability
- *No shrinkage

TYPICAL SPECIFICATIONS:

	20-2305	20-2350	20-2360
Standard color (Available Clear)	Black	Black	Black
Specific gravity @ 25°C Resin	.91	.90	.90
Specific gravity @ 25°C Catalyst	1.2	1.2	1.2
Mix Ratio, by weight (A:B)	100:10	100:10	100:40
Mix Ratio, by volume (A:B)	100:7.5	100:7.5	100:31
Hardness, Shore A	25	35	90

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Mixed viscosity, 25°C, cps	4,200	1,600	1,600
Coefficient of thermal expansion, per °C	2.28x10 ⁻⁴	2.28x10 ⁻⁴	2.28x10 ⁻⁴
Tensile strength, PSI	150	150	400
Elongation, %	60	50	40
Glass transition temperature , °C	-72	-72	-72
Pot life, 100 gram mass, 25°C	1.5 hours	1 hour	40 minutes
Dielectric constant, 25°C, 1khz	4.5	4.5	4.5
Surface resistivity, 25°C, ohm	1x10 ¹⁶	1x10 ¹⁶	1x10 ¹⁶
Volume resistivity, ohm-cm	6x10 ¹⁶	6x10 ¹⁶	6x10 ¹⁶
Operating temperature range, °C	-40 to 125	-40 to 125	-40 to 125

INSTRUCTIONS FOR USE:

1. By weight, thoroughly mix according to mix ratio provided in above specifications. Two components should be carefully weighed in metal, plastic or glass containers. Avoid using paper cups and wooden stirrers.
2. Mixed material can be degassed at 1 to 5 mm Hg to ensure bubble free castings. Containers should be large enough to allow frothing.
3. Cure according to one of the following cure schedules:

25°C	24 Hours
45°C	2.5 Hours
65°C	1.5 Hours
85°C	40 Minutes

STORAGE & HANDLING & SAFETY:

Store both components at 75-85°F in original containers. If the containers are opened and the contents partially used, the material left in the container should be blanketed with dry nitrogen before sealing. Carefully read Material Safety Data Sheets before using.

IMPORTANT:

The information in this brochure is based on data obtained by our own research and is considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data, the results to be obtained from the use thereof, or that any such use will not infringe any patent. This information is furnished upon the condition that the person receiving it shall make his own tests to determine the suitability thereof for his particular purpose.